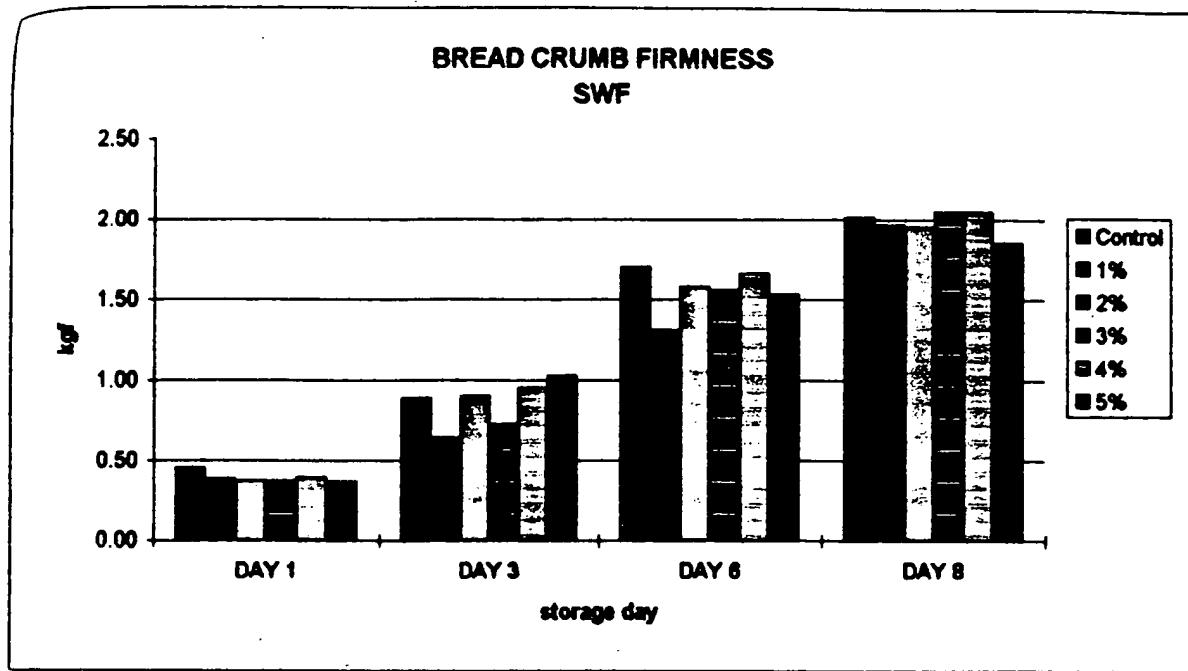
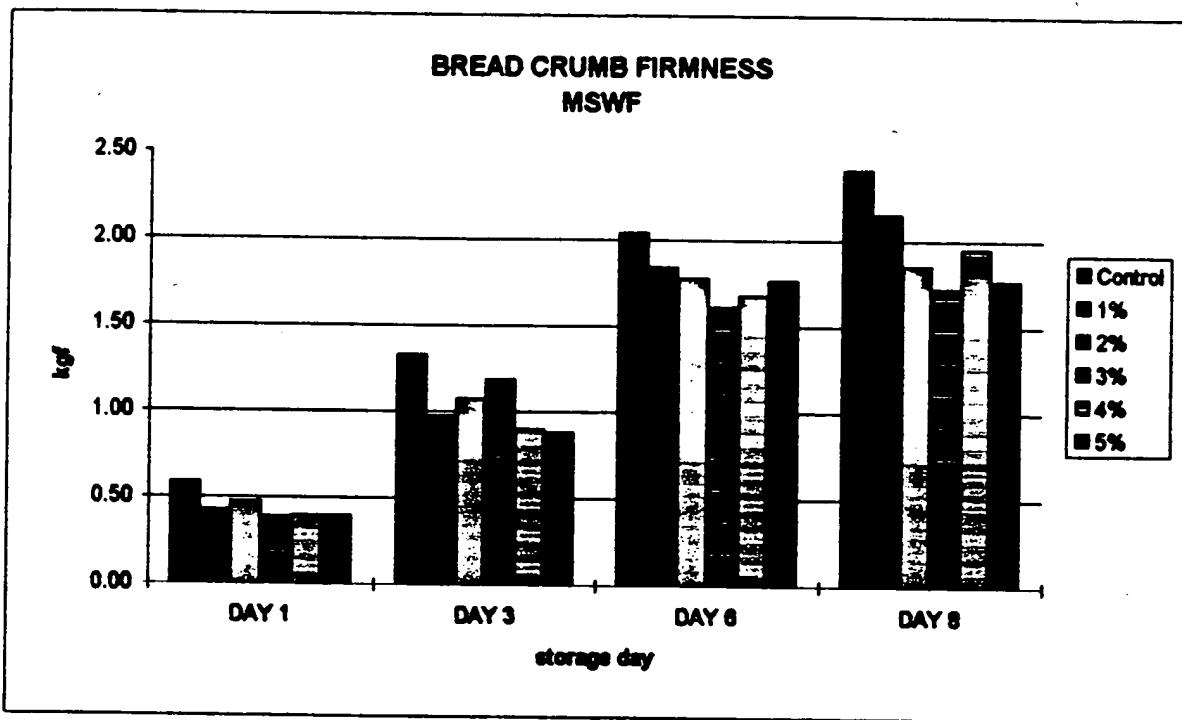


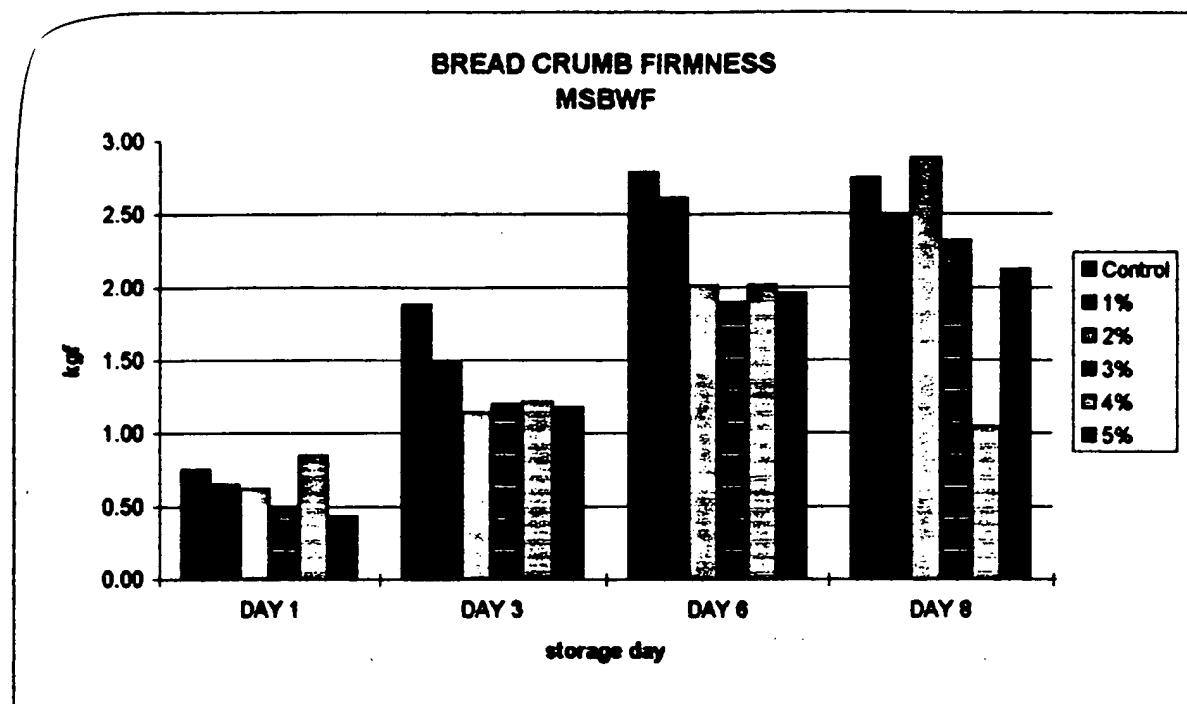
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FIGURE 1

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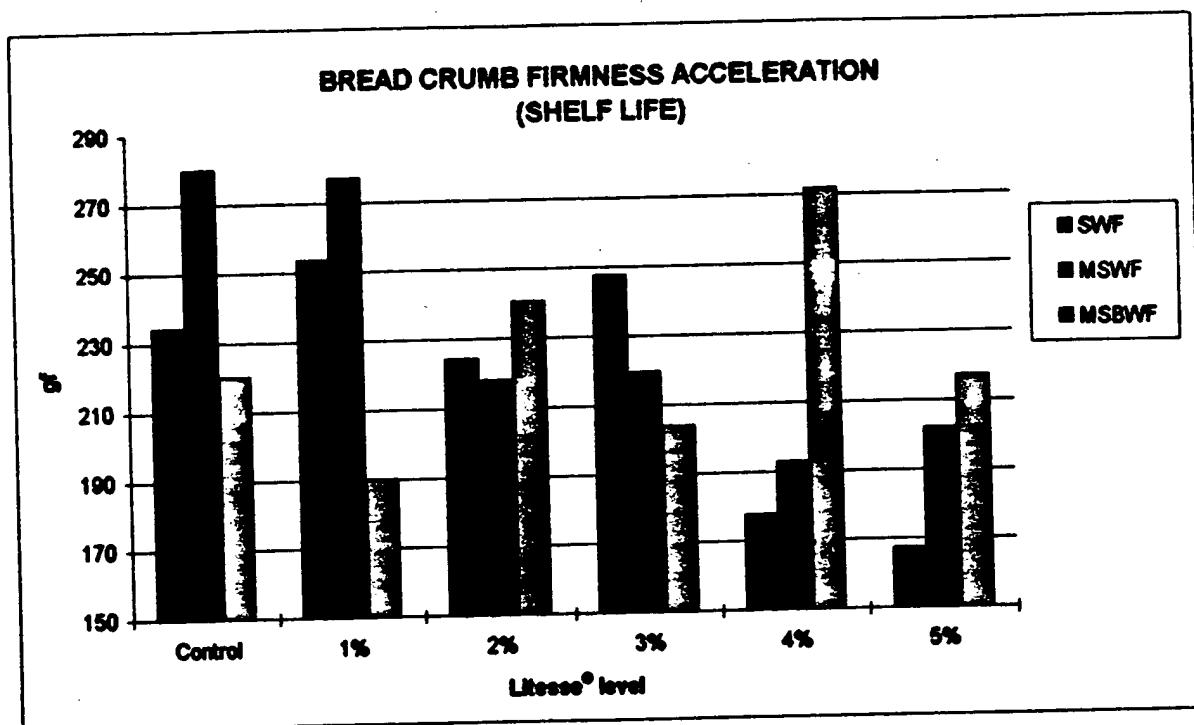
FIGURE 2




02/07/97**FIGURE 3****Crumb firmness means (kgf) for MSBWF**

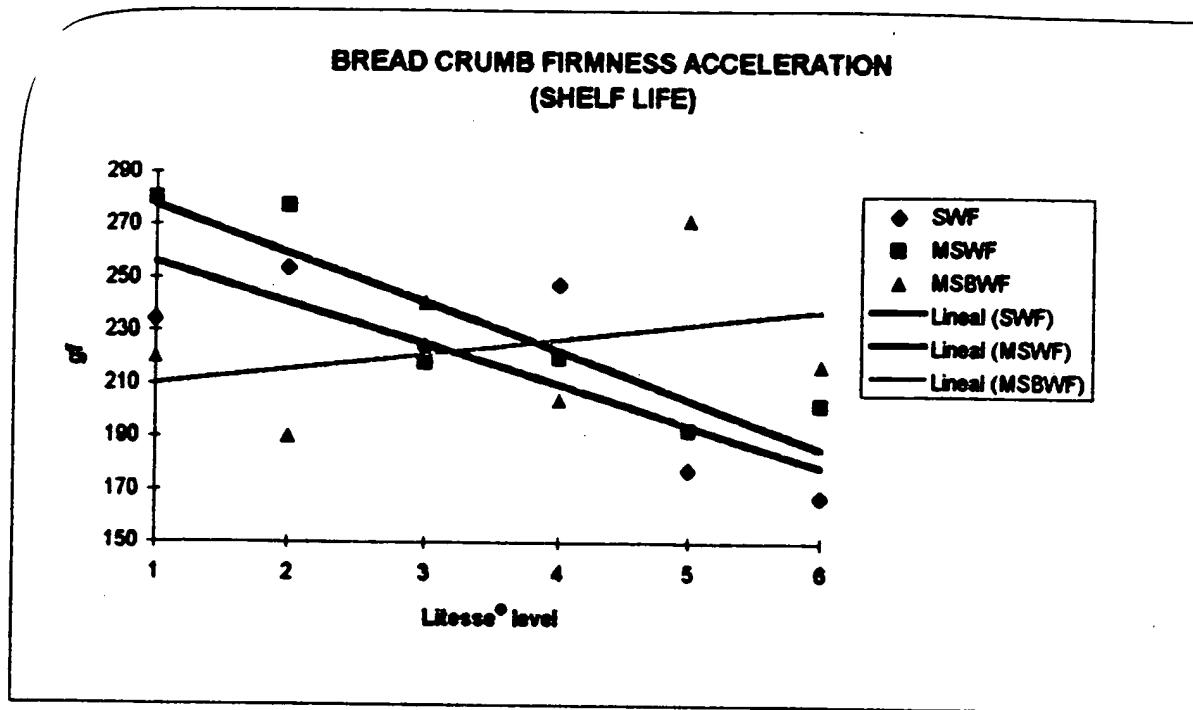
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FIGURE 4



Crumb firmness acceleration means (gf) for the three flours

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FIGURE 5

Trend lines for crumb firmness acceleration (X axis: 1= control; 2= 1%; 3= 2%; 4= 3%; 5= 4%; 6= 5%)

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FIGURE 6

